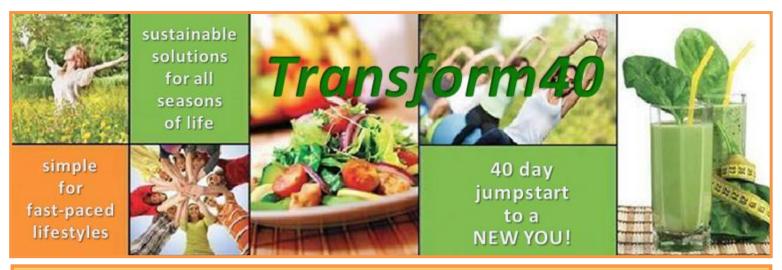




"Let food be thy medicine and medicine be thy food." Hippocrates



Are you ready to make a non-radical leap to OPTIMUM health? Ready to achieve your ideal weight? Are you prepared to drastically change your body on a cellular level? Ready for some simple solutions for healthy/clean living?

Your 40-Day Roadmap to Vibrant Living!

Powered by Juice Plus+



"Juice Plus+ Transform40" is a simple plan that brings immediate results and lasts a lifetime with a simple, affordable, ongoing track to run on.

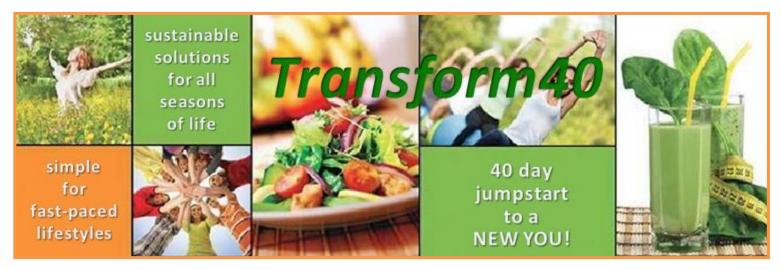
This program helps transform our bodies by incorporating the power of whole foods into our diets for healthy, life-long living.

The initial 40 day journey helps us make lifestyle changes by stimulating a "Metabolic Reprogramming": when you give your body the nutrients it needs and wants, you start to desire healthier foods. The more whole foods we put in our bodies, the better they are able to do what they were designed to do..... *Thrive*!

With this program, you may experience better energy, quality sleep, mental clarity, clearer skin, healthier nails and hair, diminished carbohydrate and sugar cravings, improved digestion and elimination, balanced hormones, improved immunity and better workouts and recovery.

Your weight will also move in the right direction as your body becomes healthier one cell at a time, and as your body is empowered to become cleaner because of your cleaner eating.

Congratulations on taking this journey to Juice Plus+ Transformation!



THE JUICE PLUS+ TRANSFORM40 PLAN:

- Days 1-7: 1 Complete shake daily; 2 healthy meals, snacks; Juice Plus+ Trio (1 of each)
- Days 8-32: 2 Complete shakes daily; main meal lunch; snacks; Juice Plus+ Trio (2 of each)
- Days 33-40: 1 Complete shake daily, 2 healthy meals; snacks; Juice Plus+ Trio (2 of each)
- Day 41 and every other day for life: 1 Complete shake (or every other day); eat clean, drink water, exercise and take Juice Plus+ Trio (2 of each)

Juice Plus+ Complete Whole Food Shake Mix: Add a scoop of Juice Plus+ Complete powder to one cup of almond milk, soy milk, rice milk, juice or cold water. Stir, shake, or blend until smooth. For added nutrition and variety, experiment with additional wholesome ingredients such as fruits and berries, kale or spinach. There are lots of delicious recipes in this <u>e-book</u>.

Main Meal: Eat a healthy, solid meal; a big veggie meal with a small portion of organic meat (if you want meat) or fish; you can eat some *small* amounts of whole grains (1/2 cup).

Water: Drink at least half your weight in ounces of water daily to hydrate you and flush toxins.

Snacks: Eat something every 2-3 hours and do not skip meals. This is the key to success! Consider raw veggies & fruits mid-morning and seeds/nuts mid-afternoon. Ideas: sliced apple or pear with 1 tablespoon almond butter; carrot, celery and/or cucumber sticks with hummus; avocado slices with tomatoes & cheese; 10 to 15 raw almonds. Have <u>Juice Plus+ Complete</u> <u>Nutrition Bars</u> on hand everywhere you go – they are another perfect healthy snack.

Juice Plus+: Week 1 take ONE Juice Plus+ Orchard, Garden, and Vineyard Blend capsule (with a large glass of water) at meal times (for a total of 3 capsules daily). From Week 2 on, take TWO Juice Plus+ Orchard, Garden, and Vineyard Blend capsules (for a total of 6 capsules daily).

Exercise: Crucial to this program is regular physical activity: a 30-minute walk at least 5 days per week at a brisk pace and some sort of resistance training twice per week. The resistance training sessions can take the place of the walk if you are breathing harder than normal during your workouts. Check with your doctor if you have not been exercising!

Limit (for best results): Refined sugars & artificial sweeteners, processed foods (basically, anything in a box or a bag); soft drinks, energy drinks, alcohol.

Real Transformers' Journeys



Johnny is 67 years old. He can't stop raving about how Juice Plus+ has changed his life. He has experienced a surge in energy, improved digestive function, eliminated brain fog, improved mental clarity, better skin and even his eye doctor recently told him that the veins behind his eyes have amazing circulation for a person his age! He has been able to stop taking his high blood pressure medication, no longer feels bloated, and says his hair and nails are growing faster than they have in years! He has lost 35 lbs, four inches in his waist

and has increased 2 inches in his chest size. The best part....he is a Vietnam Vet with PTSD and he has so much more self confidence and a much more positive outlook on life.



"<u>Suzy</u>" Azucena and her brother, David, started this journey in an effort to save money, get healthy and to inspire their family to change the culturally-inspired unhealthy connection to food. Together, they have lost over 160 pounds and built muscle mass by walking and exercising, which was difficult to do before. They have had amazing results with dramatically altered food cravings, reduced medications, overall pain and much more. Their journey continues!



McKenzie, age 17, has been taking Juice Plus+ since she was 4 years old. During a week-long senior retreat, she accidentally forgot her Juice Plus. The retreat was full of the average teenage diet of fried and packaged foods, so she experienced common teenage acne, bloating, etc. This

was 11 days before Homecoming and she decided to follow the JPT in hopes of clearing her acne and shedding a few pounds. Not only did her skin clear up and look radiant, but she began exercising and was proud to fit in her size 3 dress comfortably.



Kevin, age 17, began drinking 2 Complete shakes a day over a year ago. After a few weeks, his body was craving more fruits and vegetables, which left his parents stunned. Before they knew it, he asked to begin taking Juice Plus+ capsules. Within a month, he traded playing his video games hours a day for going to the gym and playing competitive basketball with his buddies for hours on end. During his transformation, his cravings

changed to primarily whole foods, his mild acne cleared, he lost 35 pounds and 7 inches in his waist, while gaining muscle mass (going from 24% to 11% body fat) and his athletic performance improved dramatically.



PREPARE TO TRANSITION

We want to set you up to win in your *Transformation* journey. While you are waiting for your Juice Plus+ to arrive, following these preparation steps will ensure you have a great experience and achieve success.

Start Clean! Start your week eliminating sugar, caffeine and alcohol, and drink lots of water.

Start Fresh & Purge Your Pantry! Give away or throw out junk foods, highly processed foods, sugary items, cookies, ice cream etc.

Stock The Pantry & Refrigerator: It's essential to have your pantry well-stocked with commonly used items to make it easy to prepare meals and snacks. If you don't have available healthy foods in your house, it's easy to resort back to old unhealthy habits.

Stock the pantry with low-perishable staples and shop for the week with perishables such as fresh fruits, vegetables, lean meats, fish and eggs.

Plan Ahead: If you can block out 30-60 minutes every week dedicated to meal and snack preparation your success rate will triple!



JUICE PLUS+ TRANSFORM40 PRODUCT INFORMATION

The Plan calls for the use of several products from the Juice Plus+ family.

On the following pages you will see the Juice Plus+ labels and ingredients, as well as brief descriptions of each product.



If you are not familiar with Juice Plus+, you will also find these web links useful:

- <u>Complete Nutrition</u> videos with more information on Juice Plus+ Complete.
- <u>Why We Take Juice Plus+</u> describes some of the many reasons millions take Juice Plus+.
- <u>www.juiceplus.com</u> our primary Juice Plus+ website, you will find tons of information answering the Why, What, When and How of achieving great health.
- <u>www.jpvideos.us</u> a series of 15 short videos covering many different aspects of our Juice Plus+ products, including how they are made.
- <u>www.OnEaglesWings.tv</u> videos about our Products, our Company and more.

Ultimately, the only way to "know" Juice Plus+ is to "eat" Juice Plus+ (after all, it IS food!) Our *Transform40 Plan* will allow you to do that in the best way, and to experience the full Juice Plus+ Effect.

You will be glad you did!

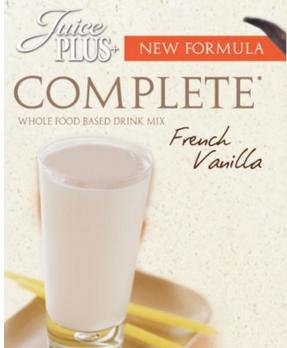
THE LABELS (and ingredients)

Notice the "Nutrition Facts" not "Supplement Facts" because Juice Plus+ is 'whole food'.

Juice Plus+ Complete Drink Mix

Juice Plus+ Complete is our delicious and nutritious whole food-based drink mix. You can use *Juice Plus+ Complete* as part of a weight management program, a healthful "on-the-go" breakfast, lunch, dinner, or snack. Use it pre- or post-exercise, too.

Here are some delicious Complete Shake Recipes... and the labels:



Amount Per Servis	-			
Calories 120		(Calories fro	m Fa
	_	-	% Dai	ily Va
Total Fat 0g				1
Saturated Fi	at Og			-
Trans Fat Oc				
Cholesterol 0				-
Sodium 250 n		-		-
Potassium 60		-		-
Total Carbohy		20	0	-
		0	y	3
Dietary Fibe		-		3
Soluable		Ξ.		
Insoluabl	e Fiber	2(,	
Sugars 10g		_		
Protein 13g				2
			10	_
Vitamin A		•	Vitamin C	
Calcium Vitamin D		•	Iron	
Riboflavin	40%	:	Niacin	
Vitamin B6	40%	÷.,	Vitamin B12	
*Percent Daily Va		_		
calorie diet. Your				
lower depending				
	Calories		2,000	2
Total Fat	Less th		65g	
Saturated Fat	Less th		209	
Cholesterol	Less th		300mg	30
Sodium	Less th	an	2,400mg	2,40
Potassium			3,500mg	3,50
Total Carbohydrate			300g	3
Dietary Fiber			259	

Juice Plus+ Complete*

Juice Plus+ Complete[®] is a whole food based powdered drink mix that provides balanced nutrition in every scoop, Juice Plus+ Complete[®] is made from all non-GMO ingredients and is 100% plant based. It's gluten free, it's fot free and it contains no cholesterol, no artificial flovors, no artificial colors, and no preservatives. And it tastes great too, thanks to our unique, all-natural Sweetener Blend.

Juice Plus+ Complete" is an excellent source of protein and fiber. Each serving of our proprietary Protein Blend provides 13 grams of minimally processed, water-washed say and ather natural proteins. Each serving of our proprietary Fiber Blend provides 8 grams of fiber – both soluable and insoluble.

Ingredients

Proprietary Protein Blend [low processed say protein, chickpea powder, pea protein, rice protein, tofp lowder (syobean, calcium sulfate)]. Proprietary Fiber Blend [natural gums (arabic, guar, and xanthan), fructooligosaccharides, plant cellulase, sog fber, rice bran, pectin, apple [fber]. Natural Sweettner Blend (organic evaporated cane juice, stevia), Natural Flowar, Areims Goin Blend (braccai sprout, afdib arput, radish sprout, organic ameranth, organic quinoa, organic millet), calcium (as citrate, phosphate, carbonate, ascorbote), Carrageenan, Seo Sat, Proprietary Powder Blend (pumpkin powder, porregranate powder, spirulina powder, yucca powder), Natural Enzyme Blend, niacinamide, vitamin D2, soy lecthin, pyridanine hydrochloride, riboflavin, thiamine monanitrate, vitamin B12.

How to Prepare Juice Plus+ Complete*:

Add a scoop (1/3 cup) of **Juice Plus+** Completer powder to one cup of skim milk, soymilk, rice milk, fresh juice, or cold water. Stir, shake, or blend until smooth. For added nutrition and variety, experiment with additional wholesome ingredients such as fruits and berries.

Juice Plus+ Complete® can be used in a number of ways:

As a healthful on-the-go breakfast, lunch, or dinner: Get a great nutritional start on the day – or stay fueled throughout your day.

As a healthful snack: Juice Plus+ Complete* is a tasty substitute for empty calorie snacks.

As a pre-workout energy drink: Slowreleasing, low-glycemic carbohydrates combine with high-quality plant-based proteins to help prepare you for exercise.

As a post-workout recovery drink: Replenish your energy levels with the balanced nutrition of Juice Plus+ Complete.



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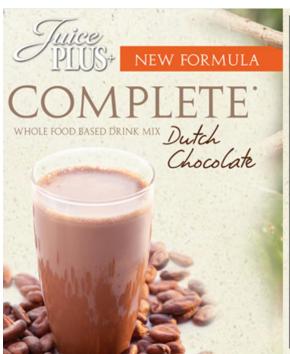
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ATTENT OF



Nutrition Facts out 15 Calories 120 Calories from Fat § % Daily Value Total Fat 0.5g 19 Saturated Fat Op 0% Trans Fat Og 0% holesterol Omg Sodium 260 mg 119 Potassium 140mg 49 Total Carbohydrate 20g 7% Dietary Fiber 8g 32% Soluable Fiber 5g Insoluable Fiber 2g Sugars 10g in 13g 21%

Vitamin A	0% •	•	Vitamin (C 40%
Calcium	45%	•	Iro	n 20%
Vitamin D	40% •	•	Thiamir	n 40%
Riboflavin	40% •	•	Niacir	n 40%
Vitamin 86	40% •	•	Vitamin B13	2 40%
calorie diet. Your				
lower depending			orie needs:	
	Calories	ak	orie needs: 2,000	2,500
lower depending Total Fat Saturated Fat	Calories Less that	ak n	orie needs: 2,000 65g	2,500 80g
Total Fet	Calories Less that	ak n	orie needs: 2,000	2,500
Total Fat. Saturated Fat	Calories Less the Less the	n	orie needs: 2,000 65g 20g 300mg	2,500 80g 25g 300mg
Total Fat Saturated Fat Cholesterol	Calories Less the Less the Less the	n	orie needs: 2,000 65g 20g 300mg	2,500 80g 25g 300mg
Total Fat. Saturated Fat Cholesterol Sodium	Calories Less tha Less tha Less tha Less tha	n	0rie needs: 2,000 65g 20g 300mg 2,400mg	2,500 80g 25g 300mg 2,400mg
Total Fat Saturated Fat Cholesterol Sodium Potassium	Calories Less tha Less tha Less tha Less tha	n	2,000 2,000 300mg 2,400mg 3,500mg	2,500 80g 25g 300mg 2,400mg 3,500mg

Juice Plus+ Complete®

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JUICE PLUS+ CAPSULES

Juice Plus+ Orchard, Garden & Vineyard Blends provide the best of whole food based nutrition, including juice powder concentrates from 26 different fruits, vegetables and grains.

Everyone wants to eat right and maintain a healthier lifestyle, whether you're a busy mom hustling to feed on-the-go children, a business traveler trying to stay fit, or an active boomer keeping up with grandkids.

All of us try to eat better for good health, but a healthy diet is often a challenge.

We simply don't eat enough fruits and vegetables. And that hurts our health and wellness. Juice Plus+ helps bridge the gap between what you should eat and what you do eat every day.

Not a multivitamin, medicine, treatment or cure for any disease, Juice Plus+ is all-natural and made from quality ingredients, carefully monitored from farm to capsule so you can enjoy improved nutrition and wellness.

Juice Plus+ is the most thoroughly researched brand name nutritional product in history, studied at prestigious hospitals and research centers around the world, with the results of more than <u>30 clinical studies</u> published in respected medical and nutrition journals.

Juice Plus+ Vineyard Blend Capsules (berries and grapes)... label:



The next best thing to berries and grapes. + concord grape + bilberry + blueberry + raspberry + cranberry + pomegranate

+ blackberry + elderberry + black currant

Directions: Take two capsules every day with a meal and a glass of water. Ingredients: Fruit juice powder and pulp

Impredients: rruit juice powder and puip from occoa powder, concord grape, pomegranate, blueberry, green tea, cranberry, ginger root, blackberry, bilberry, raspberry, black currant, elderberry; gelatin, mixed tocopherols, calcium ascorbate, artichoke leaf, grape pomace, silicon dioxide, natural enzyme blend, vegetable magnesium stearate, tangeretin. This product is gluten free; contains no artificial colors, flavors, or preservatives; and contains no added starch. Keep out of the reach of children. Store in a cool, dry place. Formulated for and distributed by: 140 Crescent Drive Collierville, TN 38017

> Product of USA L-013US.1727

Serving Size 2 caps Servings Per Contai	ules (1.5g)
Amount Per Serving	
Calories 5 Calorie	s from Fat 0
9	& Daily Value*
Total Fat Og	0%
Sodium Omg	0%
Total Carbohydrat	e <1g <1%
Protein 1g	
Vitamin A	0%
Vitamin C	48%
Vitamin E	20%
Folic Acid	0%
Not a significant source of trans fat, cholesterol, dieta sugars, calcium, or iron.	
*Percent Daily Values are 2000 calorie diet.	based on a

Juice Plus+ Orchard Blend (fruit) ... label:



The next best thing to fruits and vegetables.

+ apple	+ orange
+ pineapple	+ cranberry
+ peach	+ papaya
+ acerola cher	TV

Directions: Take two capsules every day with a meal and a glass of water.

Ingredients: Fruit juice powder and pulp from apple, cranberry, orange, pineapple, acerola cherry, papaya, peach; gelatin, calcium ascorbate, citrus pectin, beet root powder, citrus bioflavonoids, gluco-mannan, natural enzyme blend, d-alpha tocopherol, beta carotene, date fiber, prune fiber, Dunaliella salina, Lactobacillus acidophilus, folic acid.

This product is gluten free; contains no artificial colors, flavors, or preservatives; and contains no added starch.

Keep out of the reach of children. Store in a cool, dry place.

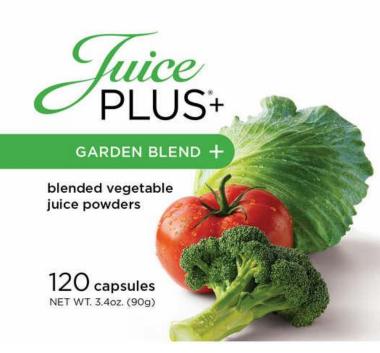
Formulated for NSA and distributed by: 140 Crescent Drive Collierville, TN 38017

> Product of USA L-F7862/12

Amount Per Serving	
Calories 5 Calorie	s from Fat 0
9	% Daily Value*
Total Fat Og	0%
Sodium 5mg	<1%
Total Carbohydrat	elg <1%
Protein <1g	
Vitamin A (100% as beta o	carotene) 110%
Vitamin E	70%
Vitamin C	320%
Folate	35%
Not a significant source of trans fat, cholesterol, dieta calcium, or iron.	왜 같은 것을 알았는 것이 집을 알 것 같아요

Nutrition Facts

Juice Plus+ Garden Blend Capsules (vegetables) ... label:



The next best thing to fruits and vegetables.

+ carrot	+ broccoli
+ parsley	+ cabbage
+ beet	+ spinach
+ kale	+ tomato
+ oat bran	+ rice bran

nach nato + rice bran

Directions: Take two capsules every day with a meal and a glass of water.

Ingredients: Vegetable juice powder and pulp from carrot, parsley, spinach, broccoli, kale, cabbage, tomato, beet; gelatin, glucomannan cellulose, calcium ascorbate, calcium carbonate, beta carotene, natural enzyme blend, d-alpha tocopherol, sugarbeet fiber, garlic powder, oat bran, rice bran, mixed tocopherols, Dunaliella salina, folic acid, Lactobacillus acidophilus.

This product is gluten free; contains no artificial colors, flavors, or preservatives; and contains no added starch.

Product of USA L-F7862/12

Keep out of the reach of children. Store in a cool, dry place.

NSA Formulated for 140 Crescent Drive Collierville, TN 38017 and distributed by:



Nutrition Facts Serving Size 2 capsules (1.5g)

Servings Per Container 60

Amount Per Serving				
Calories 5 Calories from Fat 0				
% Daily	Value*			
Total Fat Og	0%			
Sodium 5mg	<1%			
Total Carbohydrate 1g	<1%			
Protein <1g				
Vitamin A (100% as beta carotene)	140%			
Vitamin E	80%			
Vitamin C	70%			
Folate	70%			

Not a significant source of saturated fat, trans fat, cholesterol, dietary fiber, sugars, calcium, or iron.

Percent Daily Values are based on a 2000 calorie diet.

FREQUENTLY ASKED QUESTIONS

Q1: Who is a good candidate for the Juice Plus+ Transform40 Plan?

A: Everyone who wants to reach their own peak of health and personal vitality, or just make significant progress in that direction. You may want to lose a few pounds, you may want more energy or to sleep better at night. You may want to improve your level of fitness and know that good nutrition plays a huge part in that. You may want to get off some of those medications you "have to" take.

Juice Plus+ products are whole-food based (not a supplement). They contain no dairy or wheat; they are gluten-free and NON-GMO. *"Every condition benefits from good nutrition."* Nevertheless, please talk to your Representative and/or physician regarding any concerns you may have. They will help guide you through the plan at an appropriate pace as necessary.

There is something for everyone in the Juice Plus+ Transform40 Plan.

Q2: What are the typical results I can expect to see?

A: Replacing 2 meals a day with the Juice Plus+ Complete shakes, cuts calories and replaces those meals with whole food. That helps boost the metabolism and shrink the stomach, so overeating is less likely. Results like these are common (and supported by Juice Plus+ clinical research):

- Improved Immunity
- Better Sleep
- More Energy
- Fewer Sugar and Fat Cravings
- Healthier Skin, Hair and Nails
- Healthy Weight
- Increased Muscle Mass
- Decreased Need for Medications
- Better Digestion
- Decreased Allergies
- Reduced Inflammation
-the list goes on and on with a cleaner diet.

Q3: Why do you suggest starting with only 1 of each capsule of the Juice Plus+ Trio and 1 Complete shake every day in week 1?

A: Some people are simply not used to that much powerful nutrition and fiber; we prefer they ease into it. There is also a gentle cleansing that takes place when you make changes like these – mostly unnoticed if you start as recommended. To understand 'cleansing' please read <u>this</u>.

Q4: The Juice Plus+ Transform40 Plan is 40 days long; what then?

A: The Jump Start lasts 40 days, followed by a "lifetime" at the final level. We find that 40 days is long enough to establish healthy habits that will last a lifetime.

Q5: Can I replace Lunch with Juice Plus+ Complete instead of Breakfast or Dinner?

A: Yes, but ... many people skip breakfast and that's a big mistake, so a Juice Plus+ Complete smoothie would be a much better choice. If you are disciplined and can eat a healthy dinner early enough and not snack afterwards, then fine: go ahead and replace lunch.

Q6: What Juice Plus+ products should I order at the start?

A: Here is the <u>Order Form</u>. The Plan calls for two orders of Juice Plus+ Complete and the Juice Plus+ Trio, paid on monthly installments; this spreads the cost over 4 months. Four pouches of Juice Plus+ Complete provide 60 servings about \$2 a piece. You also have the privilege of sponsoring a child (aged 4 or over) or a college student in our Children's Health Study; they eat Juice Plus+ free (for up to 4 years!)

Q7: How much will the JPT Plan cost me?

A: \$4.33 per day over 4 months – less than a designer coffee! The cost of the 6 week JPT Jump Start plus 10 weeks of 'lifetime' consumption is \$129.75 per month for 4 months (plus sales tax where applicable.) In addition, with your second shipment (in month 5), you can receive 2 pouches of Complete free (a \$61.50 value.) The average meal in America costs \$3-10 so even if you add some good stuff to your smoothie, after a month you should see a difference in your food bills. During the 'lifetime' phase the cost drops to \$3.40/day (a shake every other day).

Q8: How can I best stay motivated to follow the JPT Plan?

A: First, understand this truth - "To stay motivated to do anything that involves changing a behavior, I have to keep my eyes on the prize," says Dave Ramsey. So set a goal and commit.

Second – go public and stay connected; sharing a goal with someone you trust, who will hold you accountable, is the best way to achieve any worthwhile objective. Share your story in our facebook group; then keep us posted - how you are feeling and what you are doing for exercising, meals, shakes, etc. Ask to join our private facebook group where we are all helping to motivate, inspire and keep each other accountable.

Q9: It's tough to be disciplined and stick with the Plan every day; do you have any tips?

A: Concentrating on odd and even hours throughout the day helps us remember:

1. Even Hours (8am, 10am, 12pm, 2pm, 4pm and 6pm) - Think "E" for even = "E" for EAT! Try making these the hours to stop and eat something. 8am and 6pm can be when you do your shakes. 12pm can be your heart healthy lunch. 10am, 2pm and 4pm can be your clean snacks like fruit, veggies, nuts, etc.

2. Odd hours (7am, 9am, 11am, 1pm, 3pm, 5pm and 7pm) - Think "O" for odd = "O" for Oh...I need to drink a glass of water!

At first you may notice you are using the bathroom frequently, but your body will adjust. Water is IMPERATIVE to flushing toxins out of the body and keeping it hydrated. We simply don't drink enough H_2O !

Some of us are using smartphone apps like <u>Water Your Body</u> to help keep us on track.

Q10: What are my options about coffee?

A: First, we recommend gradually cutting back on your coffee consumption, eventually (if possible) cutting it out completely. As you can see from the Plan, we recommend drinking lots of water; green tea is also a great option. Even though the popular press tells us coffee is healthy, dehydrates us and slows our metabolism, so we burn fewer calories. Caffeine also stimulates Cortisol production; that's the stress hormone, and higher levels encourage our body to store fat.

Q11: What Happens When You Skip a Meal or a Snack?

A: Your body's metabolism slows down to make the food/fuel you gave it hours ago last longer. Your blood sugar drops, leaving you feeling cranky and light headed. You overeat at the next meal, to make up for the dip in blood sugar. Some benefits of eating 5 times a day are:

- Less hunger and less overeating
- More energy and a more positive outlook
- More stable blood sugar
- Fewer cravings for unhealthy foods

Q12: Could I become a Representative and save on the cost of my own product?

A: The cost to become a Juice Plus+ Representative is \$50 a year. Your 'rebate' on 2 orders of Complete would be \$32.00, and on the Trio \$37.00. This would cover your initial fee and set you up for the same or more savings in future. *Get friends and family to transform with you to help cover your own costs and begin to create a solid residual income.*

